## BLOW-OFF VALVE FOR A HYDRAULIC DASHPOT

## 2 Description

- 3 The present invention concerns a blow-off valve for a hydraulic
- 4 dashpot as recited in the preamble to Claim 1.

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- 6 Hydraulic dashpots are employed to absorb shock accompanying the
- 7 motion of wheel suspensions attached by way of springs,
- 8 preferably in motor vehicles. The shock is absorbed by forcing
- 9 fluid through preferably spring-loaded ports in a piston from one
- 10 compartment and into another in a fluid-charged cylinder.

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- 12 When obstacles in the road are driven over rapidly, the
- 13 absorption is high enough to introduce sudden forces into the
- 14 suspension due to the dashpot operating too "hard". The use of
- 15 blow-off valves that respond and permit fluid to flow from the
- 16 compartment more remote from the piston rod and into the
- 17 compartment adjacent thereto is accordingly known from German
- 18 2 340 987. Such valves do not respond, however, while the dashpot
- 19 is operating normally.

- 21 There are drawbacks to the blow-off system disclosed in German
- 22 2 340 987 A1. First, it is controlled by controls inside the
- 23 piston rod. Again, the hydraulic blow-off flow also travels
- 24 through the piston rod. Such an approach cannot be employed if
- 25 the piston-rod bore also accommodates other controls and flow

- 1 diverters or electric and pneumatic lines as in the embodiment
- 2 known from German 10 138 487 Cl for example.

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- 4 The object of the present invention is accordingly a hydraulic
- 5 dashpot blow-off valve that can be accommodated along with the
- 6 hydraulic lines that serve it outside the piston rod or an
- 7 extension thereof.

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- 9 This object is attained in accordance with the present invention
- 10 by the characteristics recited in Claim 1. Claim 2 recites an
- 11 advantageous advanced embodiment.

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- 13 The present invention has several advantages. In particular, the
- 14 blow-off valve can be employed in dashpots that have piston rods
- 15 already accommodating subassemblies and other components in a
- 16 central bore. The valve can also be installed subsequently in
- 17 dashpots with any combination of piston rod and valve to comply
- 18 with the overall vehicle design.

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- 20 One embodiment of the present invention will now be specified by
- 21 way of example with reference to the accompanying drawing, which
- 22 comprises a single figure, a section through a dashpot in the
- 23 vicinity of the piston.

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25 The dashpot includes a fluid-charged cylinder 1. A shock-

- 1 absorbing piston 3 travels back and forth inside piston 3 on the
- 2 end of a piston rod 2. The piston is provided with breaches 4 and
- 3 with shock-absorbing valves in the form of a stack 5 of resilient
- 4 discs. It partitions the dashpot into two compartments 6 and 7.
- 5 With piston rod 2 traveling in the suction phase, the fluid will
- 6 flow out of upper compartment 6 and into lower compartment 7
- 7 through piston 3, decelerated by breaches 4 and stack 5. In the
- 8 compression phase, the fluid will flow through piston 3 from
- 9 lower compartment 7 and into upper compartment 6.

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- 11 The piston rod 2 in the illustrated embodiment is provided with
- 12 an extension 8, upon which piston 3, stack 5, etc. are mounted,
- 13 secured at the bottom by a threaded nut 9 and a washer 10.
- 14 Extension 8 is screwed into the hollow piston rod 2 at a narrow
- 15 section 11.

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- 17 A bore 12 extends along the center of piston rod 2 and
- 18 accommodates schematically illustrated operating components 13.

- 20 Extension 8 is provided in the vicinity of piston 3, stack 5, nut
- 9, and washer 10 with at least one axially extending inwardly
- 22 undulating groove 14. Groove 14 merges into a ring 15 above the
- 23 uppermost disc in stack 5. Ring 15 can be either a separate
- 24 component mounted on the extension as in the illustrated example,
- or integrated into it. Although the drawing represents only one

- 1 groove 14, at least four are usually employed, distributed
- 2 equally along the circumference.

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- 4 The surface of ring 15 facing away from piston 3 is surrounded by
- 5 an annular depression 16 surrounded in turn by an annular bed 17.
- 6 Above depression 16 and resting on bed 17 is a spring-loaded disc
- 7 18. Disc 18 is less flexible than the discs in stack 5.
- 8 Depression 16 communicates hydraulically with grooves 14.
- 9 Depression 16 can be capped with a stack of discs like stack 5
- 10 instead of with the single disc 18.

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- 12 Disc 18 is rigid enough to prevent it from lifting off of bed 17
- in normal operation, during which the shock is absorbed by stack
- 14 5. Only when the dashpot is subjected to shock due to the vehicle
- 15 being driven at high speed over a large obstacle in the road will
- 16 the blow-off valve comprising disc 18 and bed 17 respond. In this
- 17 event, piston rod 2 will travel into cylinder 1, and the pressure
- in upper compartment 6 will increase suddenly. Only now can the
- 19 fluid flow through groove 14, breach 19, and depression 16, with
- 20 disc 18 lifting off of bed 17.

- 22 In one alternative to the illustrated embodiment, groove 14 can
- 23 extend through stack 5, piston 3, and nut 9 instead of through
- 24 extension 8. This approach, however, entails the drawback that
- 25 the various components must be very precisely aligned, and it

should be considered only when there is not enough material in the extension to accommodate groove 14 at that point.